

Date: Friday, 9/7/2007 10:14:22 AM  
 User: Kim Johnston

## Process Sheet

Split 0  
 SB 07/12/03

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : TAIL LIGHT FAIRING

Job Number : 34456 -2

Estimate Number : 12359

P.O. Number : NA

This Issue : 9/7/2007

S.O. No. : N/A

Part Number : D34841

Drawing Number : D3484 REV D

Prsht Rev. : NC

Project Number : N/A

First Issue : NA

Type : SMALL / MED FAB

Drawing Revision : D

Previous Run : 30770

Material : NA

Due Date : 9/14/2007

Qty: 11 Um: Each

Written By :                     Checked & Approved By :                     

Comment : Est Rev: A New Issue 06-04-11 JLM

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6S050

6061-T6 .050 Sheet



Comment: Qty.: 0.3505 sf(s)/Unit Total : 3.5049 sf(s)

6061-T6 .050 Sheet

(M6061T6S050)

Batch: M12347

SAD 07/09/10

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

Cut as per Dwg D3484

Dwg DProc D

SAD 07/09/10

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/09/10

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

En 07/09/10

counter

5.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

FF 07-12-03

1-Debur

SAD

07/09/13

(11)

2-Roll as per Dwg D3484

2ml 07/11/12 x 11



## Process Sheet

Customer: \* CU-DAR001 Dart Helicopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 34456

Part Number: D34841

Job Number:



Seq. #:

Machine Or Operation:

Description :

60

QC5

INSPECT WORK TO CURRENT STEP



*Inspector (2)*



Comment: INSPECT WORK TO CURRENT STEP

*[Signature]*

70

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS*

*PD 07-12-01 (2)*

80

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*PD 07/12/07*

Job Completion



*UL 8-11-07*





## FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article    ☐ Prototype

[illegible]

Measured by:	SAD	Audited by:	ES	Prototype Approval:	N/A
Date:	07/09/10	Date:	07/09/10	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.04.20	New Issue	KJ/JLM	



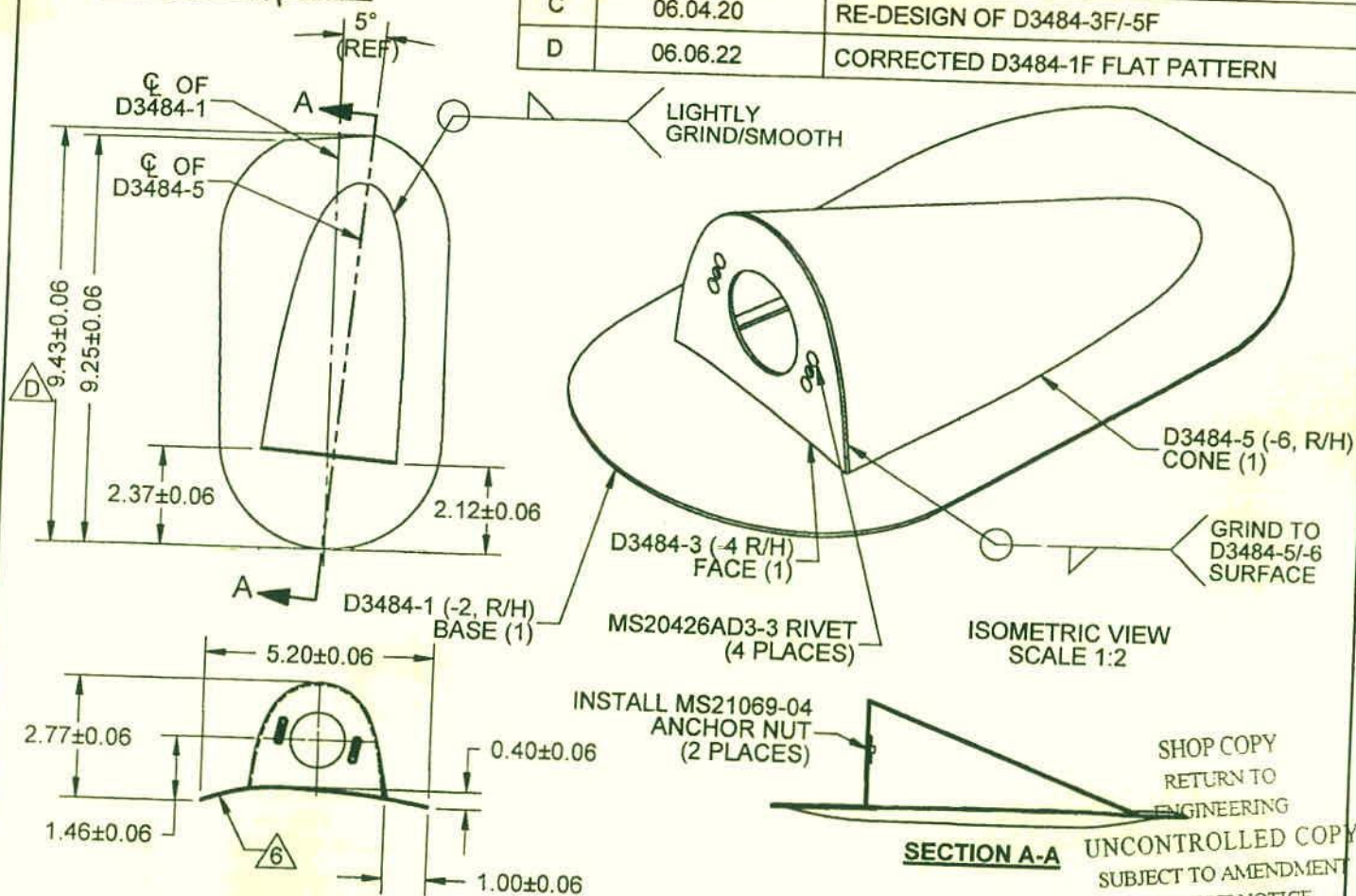


**DART**

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3484</b>	REV. D SHEET 1 OF 4
DATE <b>06.06.22</b>	TITLE <b>TAIL LIGHT FAIRING</b>	SCALE 1:4	
A	05.11.29	NEW ISSUE	
B	06.02.21	RE-DESIGN	
C	06.04.20	RE-DESIGN OF D3484-3F/-5F	
D	06.06.22	CORRECTED D3484-1F FLAT PATTERN	

RELEASED

06.08.17

**D3484-041 TAIL LIGHT FAIRING, L/H (SHOWN), R/H (OPPOSITE) NO. 34456****NOTES:**

- 1) WELD PER DART QSI 004
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 6) IDENTIFY ON INSIDE SURFACE AS INDICATED WITH WHITE LABEL:  
"TCCA-PDA, DART AEROSPACE LTD.,  
P/N D412-750-141/-142 B/N BXXXXX,"  
FOR PRODUCT ELIGIBILITY SEE  
PDA06-13"

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3484-041	TAIL LIGHT FAIRING ASSEMBLY (L/H)
	X	D3484-042	TAIL LIGHT FAIRING ASSEMBLY (R/H)
1		D3484-1	BASE (L/H)
	1	D3484-2	BASE (R/H)
1		D3484-3	FACE (L/H)
	1	D3484-4	FACE (R/H)
1		D3484-5	CONE (L/H)
	1	D3484-6	CONE (R/H)
4	4	MS20426AD3-3	RIVET
2	2	MS21069-04	ANCHOR NUT

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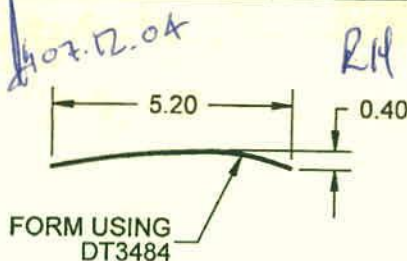
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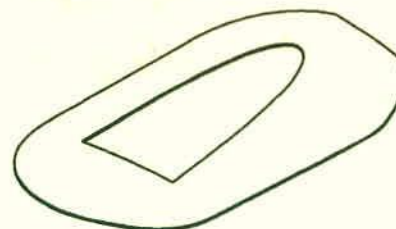
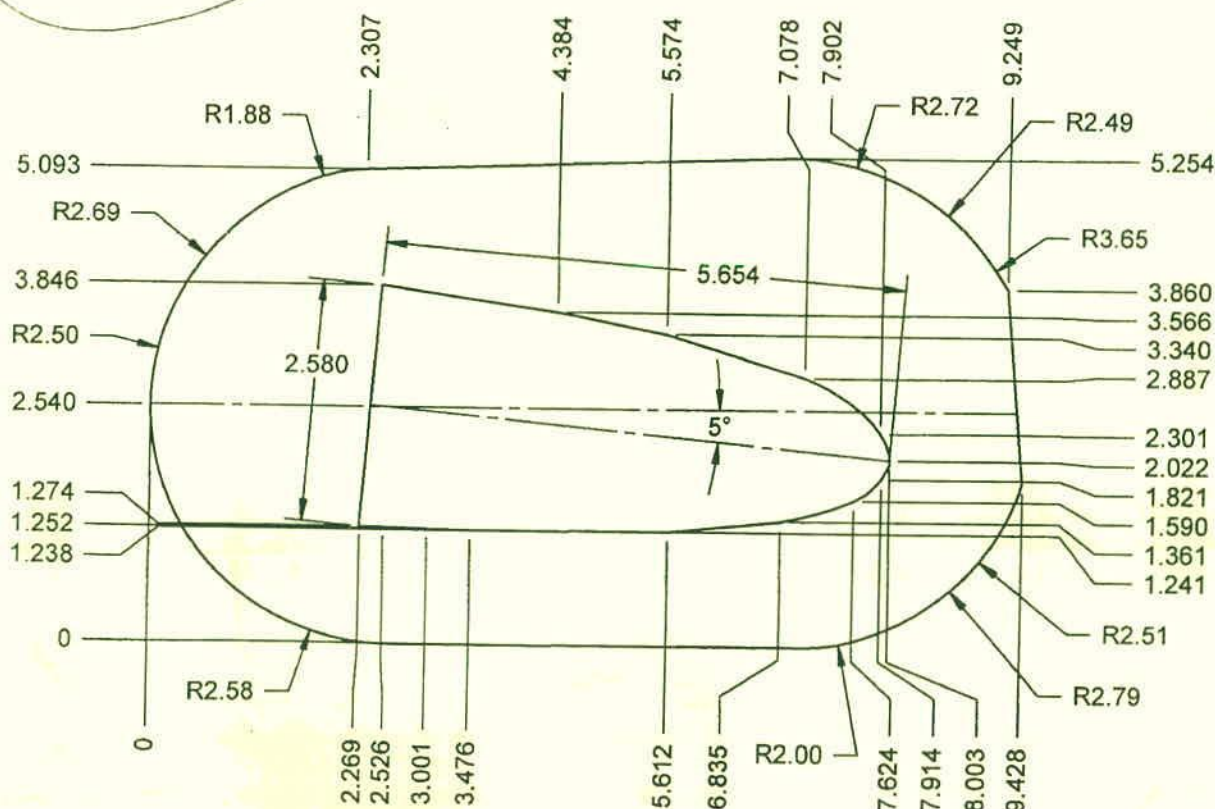


**DART**

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3484	REV. D SHEET 2 OF 4
DATE 06.06.22		TITLE TAIL LIGHT FAIRING	SCALE 1:2

**D3484-1 BASE, L/H****D3484-1 BENDING DETAIL**

(D3484-2 OPPOSITE) *SHOWN*  
(MAKE FROM D3484-1F)

**D3484-2 BASE, R/H****D3484-1F BASE FLAT PATTERN** **NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET (0.050 THICK) PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.050)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASE COPY

06.08.17 RETURN TO  
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WITHOUT NOTICEWORK ORDER  
NO. 34456

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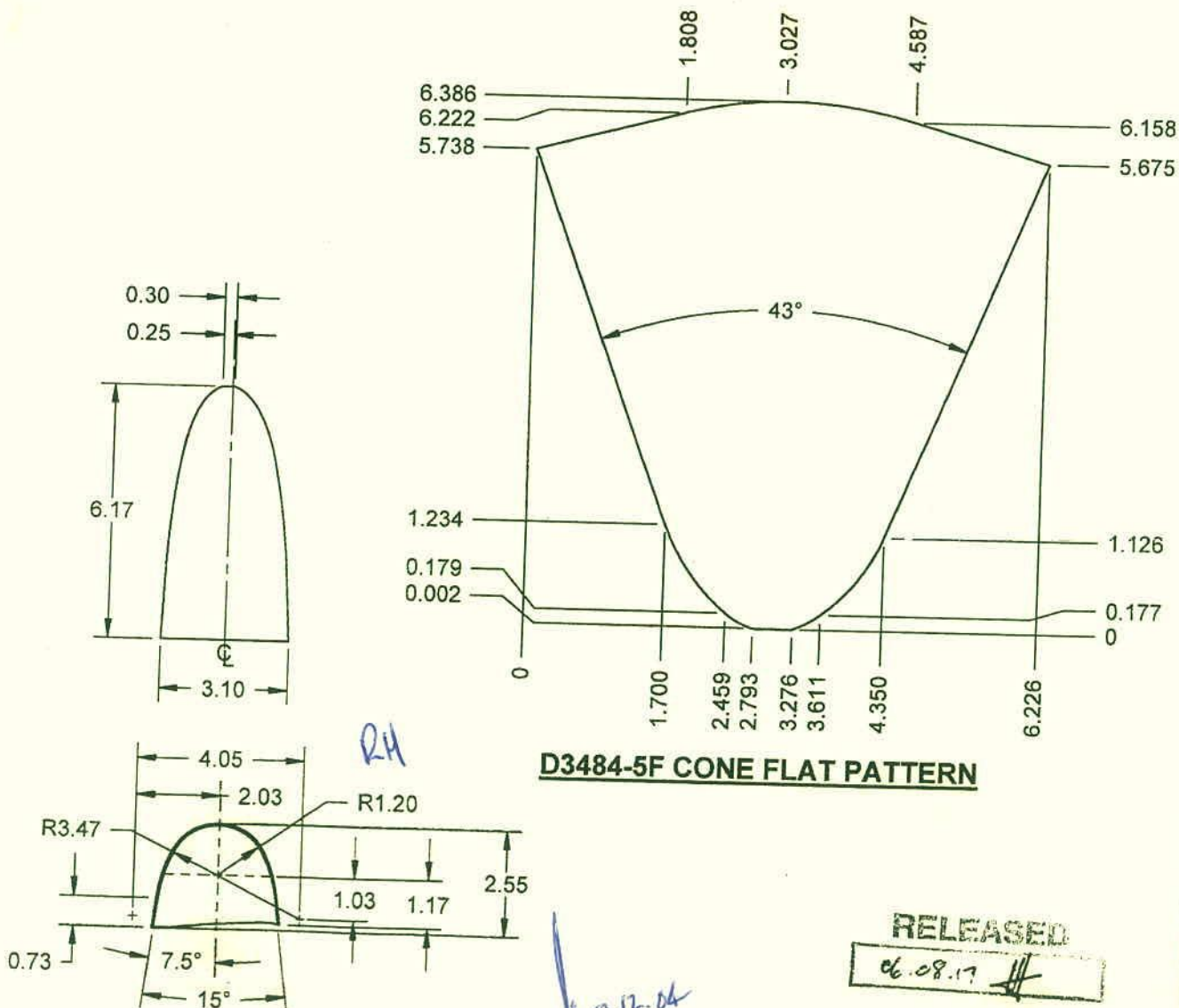
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CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. <b>D3484</b>	REV. D SHEET 4 OF 4
DATE <b>06.06.22</b>		TITLE <b>TAIL LIGHT FAIRING</b> SCALE 1:4	



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